GHz Noise Suppression Chip Ferrite Bead
BLM18GG471SN1□ Reference Specification

1. Scope

This reference specification applies to Chip Ferrite Bead BLM18G_SN series.

2. Part Numbering

(ex.) BL (1) M (2) 18 (3) GG (4) 471 (5) S (6) N (7) 1 (8) D (9)

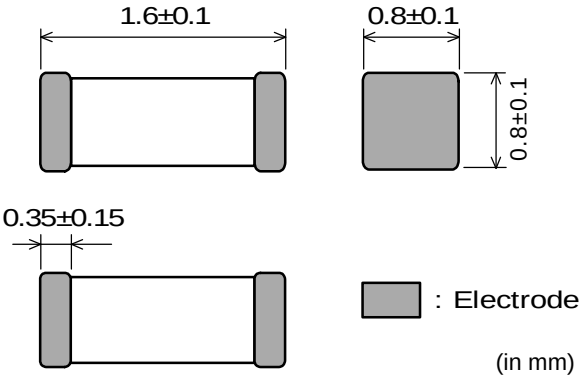
(1)Product ID (2)Type (3)Dimension(L×**W**) (4)Characteristics (5)Typical Impedance at 100MHz (6)Performance (7)Category (8)Numbers of Circuit (9)Packaging(D:Taping / B:Bulk)

3. Rating

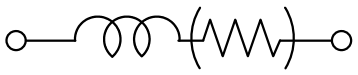
Customer Part Number	MURATA Part Number	Impedance (Ω) (Under Standard Testing Condition)		Rated Current (mA)	DC Resistance (Ω)		Remark
		at 100MHz	at 1GHz		Initial Values	Values After Testing	
	BLM18GG471SN1D	470±25%	1800±30%	200	1.0±0.3	1.4max.	For general use
	BLM18GG471SN1B						

• Operating Temperature : -55°C to +125°C • Storage Temperature : -55°C to +125°C

4. Style and Dimensions



■ Equivalent Circuit



(Resistance element becomes dominant at high frequencies.)

■ Unit Mass (Typical value)
0.004g

5. Marking

No marking.

6. Standard Testing Conditions

< Unless otherwise specified >
Temperature : Ordinary Temp. (15 °C to 35 °C)
Humidity : Ordinary Humidity (25%(RH) to 85%(RH))

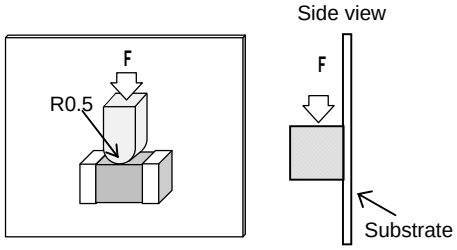
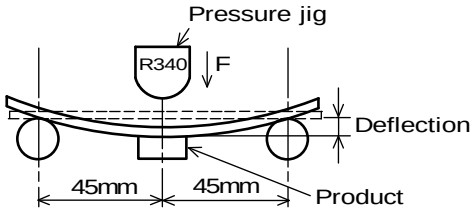
< In case of doubt >
Temperature : 20°C±2 °C
Humidity : 60%(RH) to 70%(RH)
Atmospheric pressure : 86kPa to 106kPa

7. Specifications

7-1. Electrical Performance

No.	Item	Specification	Test Method
7-1-1	Impedance	Meet item 3.	Measuring Frequency : 100MHz±1MHz , 1GHz±1MHz Measuring Equipment : Agilent 4291A or the equivalent Test Fixture : Agilent 16192A or the equivalent
7-1-2	DC Resistance	Meet item 3.	Measuring Equipment : Digital multi meter

7-2. Mechanical Performance

No.	Item	Specification	Test Method
7-2-1	Appearance and Dimensions	Meet item 4.	Visual Inspection and measured with Silde Calipers.
7-2-2	Bonding Strength	Meet Table 1. Table 1 Appearance: No damage Impedance Change (at 100MHz): Within ±30% DC Resistance: Meet item 3.	It shall be soldered on the substrate. Applying Force(F) : 10N Applying Time : 5s±1s Applied direction : Parallel to substrate 
7-2-3	Bending Strength		It shall be soldered on the substrate. Subatrate: Glass-epoxy 100mm×40mm×1.0mm Deflection(n) : 2.0mm Spped of Applying Force : 0.5mm/s Keeping Time : 30s 
7-2-4	Vibration		It shall be soldered on the substrate. Oscillation Frequency : 10Hz to 2000Hz to 10Hz for 20 min Total Amplitude : 1.5mm or Acceleration amplitude 196m/s^2 whichever is smaller. Testing Time : A period of 2 hours in each of 3 mutually perpendicular directions. (Total 6 h)
7-2-5	Resistance to Soldering Heat		Pre-Heating : 150°C±10°C, 60s～90s Solder : Sn-3.0Ag-0.5Cu Solder Temperature : 270°C±5°C Immersion Time : 10s±0.5s Immersion and emersion rates : 25mm/s Then measured after exposure in the room condition for 48h±4h.
7-2-6	Drop	Products shall be no failure after tested.	It shall be dropped on concrete or steel board. Method : free fall Height : 75cm Attitude from which the product is dropped : 3 direction The number of times : 3 times for each direction (Total 9 times)
7-2-7	Solderability	The electrodes shall be at least 95% covered with new solder coating.	Flux : Ethanol solution of rosin,25(wt)% Pre-Heating : 150°C±10°C, 60s～90s Solder : Sn-3.0Ag-0.5Cu Solder Temperature : 240°C±5°C Immersion Time : 3s±1s Immersion and emersion rates : 25mm/s

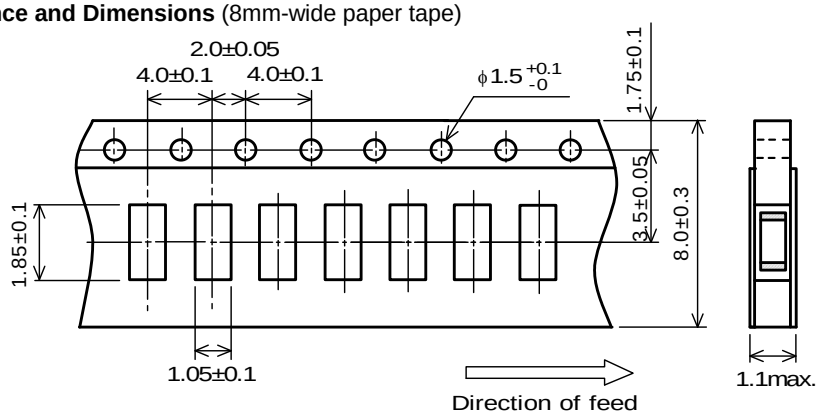
7-3. Environmental Performance

It shall be soldered on the substrate.

No.	Item	Specification	Test Method
7-3-1	Temperature Cycle	Meet Table 1.	1 cycle: 1 step:-55 °C(+0 °C,-3 °C) / 30min±3min 2 step:Ordinary temp. / within 3min 3 step:+125 °C(+3 °C,-0 °C) / 30min±3min 4 step: Ordinary temp. / within 3min Total of 100 cycles Then measured after exposure in the room condition for 48h±4h.
7-3-2	Humidity		Temperature : 85°C±2°C Humidity : 80%(RH) to 85%(RH) Time : 1000h(+48h,-0h) Then measured after exposure in the room condition for 48h±4h.
7-3-3	Heat Life		Temperature : 125°C±3°C Applying Current : Rated Current Time : 1000h(+48h,-0h) Then measured after exposure in the room condition for 48h±4h.
7-3-4	Cold Resistance		Temperature : -55±2°C Time : 1000h(+48h,-0h) Then measured after exposure in the room condition for 48h±4h.

8. Specification of Packaging

8-1. Appearance and Dimensions (8mm-wide paper tape)



(in mm)

(1) Taping
Products shall be packaged in the cavity of the base tape of 8mm-wide,4mm-pitch continuously and sealed by top tape and bottom tape.

(2) Sprocket hole
The sprocket holes are to the right as the tape is pulled toward the user.

(3) Spliced point
The base tape and top tape have no spliced point

(4) Cavity
There shall not be burr in the cavity.

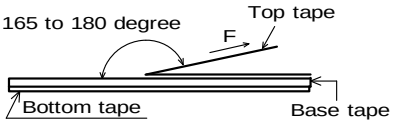
(5) Missing components number
Missing components number within 0.1% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel are kept.

8-2. Tape Strength

(1) Pull Strength

Top tape	5N min.
Bottom tape	

(2) Peeling off force of Top tape
0.1N to 0.6N (Minimum value is typical.)
*Speed of Peeling off:300mm/min



8-3. Taping Condition

(1) Standard quantity per reel
Quantity per 180mm reel: 4000 pcs. / reel

(2) There shall be leader-tape (top tape and empty tape) and trailer- tape(empty tape) as follows.

(3) On paper tape, the top tape and the base tape shall not be adhered at the tip of the empty leader tape for more than 5 pitch.

(4) Marking for reel
The following items shall be marked on a label and the label is sticked on the reel.
(Customer part number, MURATA part number, Inspection number(∗1), RoHS marking(∗2), Quantity, etc)

∗1) « Expression of Inspection No. » □□ (1) OOOO (2) ××× (3)

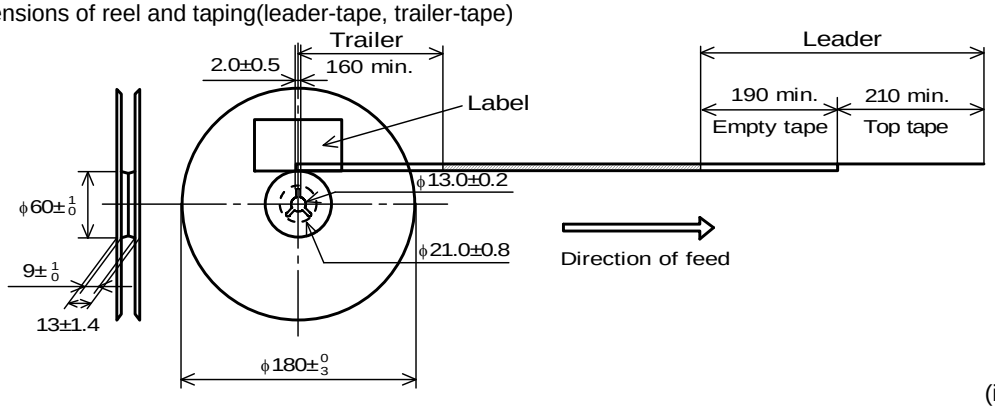
(1) Factory Code
(2) Date First digit : Year / Last digit of year
Second digit : Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O,N,D
Third, Fourth digit : Day
(3) Serial No.

∗2) « Expression of RoHS marking» ROHS – Y (△) (1) (2)

(1) RoHS regulation conformity parts.
(2) MURATA classification number

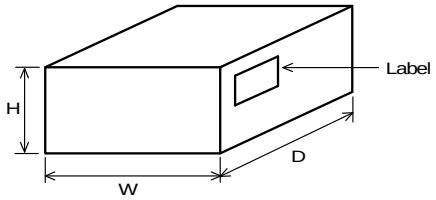
(5) Outside package
These reels shall be packed in the corrugated cardboard package and the following items shall be marked on a label and the label is sticked on the box.
(Customer name, Purchasing Order Number, Customer Part Number, MURATA part number, RoHS marking(∗2) , Quantity , etc)

(6) Dimensions of reel and taping(leader-tape, trailer-tape)



(in mm)

8-4. Specification of Outer Case



Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case (Reel)
W	D	H	
186	186	93	5

∗ Above Outer Case size is typical. It depends on a quantity of an order.

9. ⚠ Caution

9-1. Surge current

Excessive surge current (pulse current or rush current) than specified rated current applied to the product may cause a critical failure, such as an open circuit, burnout caused by excessive temperature rise.
Please contact us in advance in case of applying the surge current.

9-2. Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

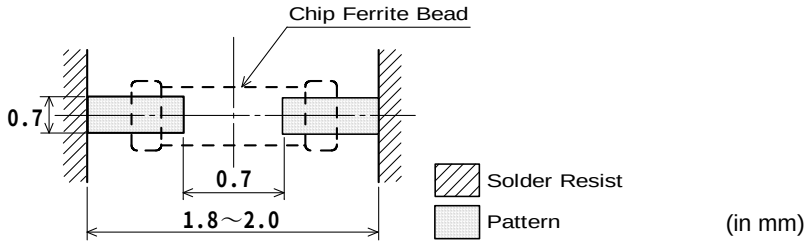
(1) Aircraft equipment
(2) Aerospace equipment
(3) Undersea equipment
(4) Power plant control equipment
(5) Medical equipment
(6) Disaster prevention / crime prevention equipment
(7) Traffic signal equipment
(8) Transportation equipment (vehicles,trains,ships,etc.)
(9) Applications of similar complexity and /or reliability requirements to the applications listed in the above

10. Notice

This product is designed for solder mounting. (reflow soldering only)
Please consult us in advance for applying other mounting method such as conductive adhesive.

10-1. Land pattern designing

- Standard land dimensions (Reflow soldering)



10-2. Soldering Conditions

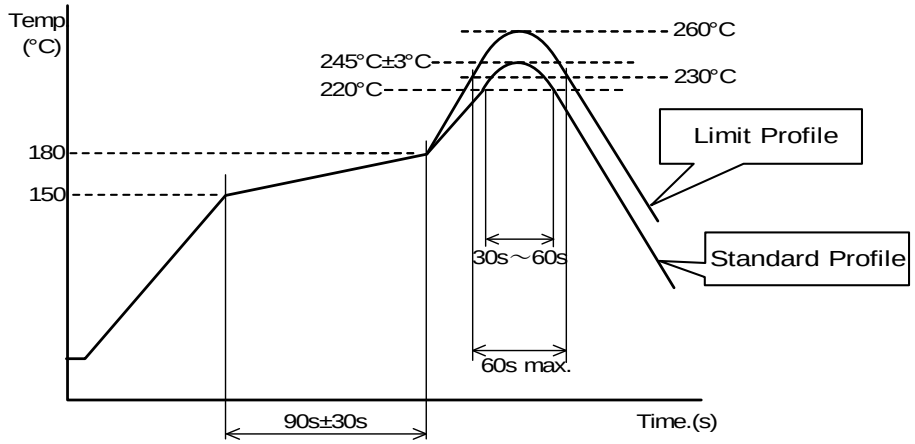
Products can be applied to reflow soldering.

(1) Flux,Solder

Flux	Use rosin-based flux, but not highly acidic flux (with chlorine content exceeding 0.2(wt)%.) Do not use water-soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder Standard thickness of solder paste : 100 μm to 200 μm

(2) Soldering conditions

- Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150℃ max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100℃ max.
  Unenough pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.
- Standard soldering profile and the limit soldering profile is as follows.
  The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.



	Standard Profile	Limit Profile
Pre-heating	150～180°C, 90s±30s	
Heating	above 220°C, 30s～60s	above 230°C, 60s max.
Peak temperature	245±3°C	260°C, 10s
Cycle of reflow	2 times	2 times

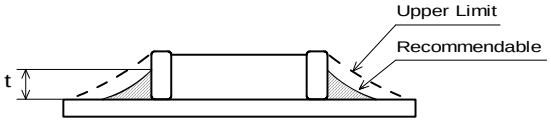
10-3. Reworking with soldering iron

- Pre-heating : 150°C, 1 min
- Tip temperature : 350°C max.
- Soldering time : 3(+1,-0) seconds.
- Soldering iron output : 80W max.
- Tip diameter : φ3mm max.
- Times : 2times max.

Note : Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ferrite material due to the thermal shock.

10-4. Solder Volume

Solder shall be used not to be exceed as shown below.



1/3T≦t≦T
(T:Chip thickness)

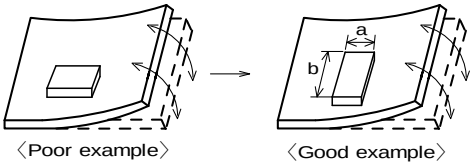
Accordingly increasing the solder volume, the mechanical stress to product is also increased.
Exceeding solder volume may cause the failure of mechanical or electrical performance.

10-5. Attention regarding P.C.B. bending

The following shall be considered when designing and laying out P.C.B.'s.

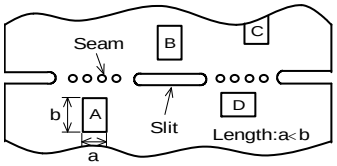
(1) P.C.B. shall be designed so that products are not subjected to the mechanical stress for board warpage.

<Products direction>



Products shall be located in the sideways direction (Length:a<b) to the mechanical stress.

(2) Products location on P.C.B. separation.



Products (A,B,C,D) shall be located carefully so that products are not subjected to the mechanical stress due to warping the board. Because they may be subjected the mechanical stress in order of A>C>B ≅ D.

10-6. Mounting density

Add special attention to radiating heat of products when mounting the inductor near the products with heating. The excessive heat by other products may cause deterioration at joint of this product with substrate.

10-7. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

(1) in the corrodible atmosphere (acidic gass, alkaline gass, chlorine, sulfur gass, organic gass and etc.)
(2) in the atmosphere where liquid such as organic solvent, may splash on the products.
(3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

10-8. Resin coating

The impedance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention in selecting resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

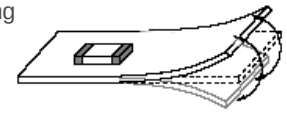
10-9. Cleaning Conditions

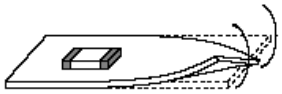
Products shall be cleaned on the following conditions.

(1) Cleaning temperature shall be limited to 60°C max. (40°C max. for IPA.)
(2) Ultrasonic cleaning shall comply with the following conditions, avoiding the resonance phenomenon at the mounted products and P.C.B.
Power:20W/l max. Frequency:28kHz to 40kHz Time:5 min max.
(3) Cleaner
1.Alternative cleaner
•Isopropyl alcohol (IPA)
2.Aqueous agent
•Higher Alcohol Type (PINE ALPHA ST-100S)
(4) There shall be no residual flux and residual cleaner after cleaning.
In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.
(5) Rinsing by Ultrasonic cleaning
Using water for ultrasonic cleaning may affect the resin quality used for the product by water element . In case of set cleaning conditions, please make sure the reliability according to the cleaning conditions.
(6) Other cleaning
Please contact us.

10-10. Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.
Excessive mechanical stress may cause cracking in the product.

Bending 

Twisting 

10-11. Storage Conditions

(1) Storage period

Use the products within 6 months after delivered.
Solderability should be checked if this period is exceeded.

(2) Storage conditions

- Products should be storage in the warehouse on the following conditions.
  Temperature : -10°C to 40°C
  Humidity : 15% to 85% relative humidity
  No rapid change on temperature and humidity
- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be storaged on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be storaged in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be storaged under the airtight packaged condition.

(3)Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

11. ⚠ Note

(1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
(2) You are requested not to use our product deviating from the reference specifications.
(3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.